

TO WHOM SO EVER IT MAY CONCERN

ISSUE DATE: 05.05.2021

ORDER NO : NA

QUALITY CONTROL NO : NA

PRODUCT : EWAC S - 834

SIZE (mm) : 3.20 MM

Weld Deposit :

Welding Material Analysis (All Weld):

ELEMENT		C	Mn	Si	Ni	Cr	Nb	Mo	Others	Fe
% wt	MIN	-	0.5	-	1.0	10.0	-	0.8	-	Bal.
	MAX	0.35	1.5	1.0	2.5	13.0	0.75	2.0	1.5	

Hardness :

As Deposited : 45 – 50 HRC

After Tempering : 42 – 46 HRC (@ 550 °C for 4 Hrs)

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